DG4V-3 flows to 80 l/min (21 USgpm), 6* design

 DG4V-3S flows
 ISO 4401,

 to 40 l/min
 size 03; ANSI/

 (10.5 USgpm),
 B93.7M-D03

 6* design
 Fractional State





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General description

These solenoid operated directional control valves are for directing and stopping flow at any point in a hydraulic system. This 60-design series has been specially designed and developed to cover expanded demands in the industry as well as the many traditional uses of the earlier designs. Some of the more important benefits to users are outlined.

- Efficient control of greater hydraulic powers without increasing solenoid power consumption.
- Installed cost and space savings from higher power/weight-and-size ratios.
- Increases system efficiency; the result of improved manufacture of spools and bores.

Features and Benefits

• High pressure and flow capabilities, thanks to special design features

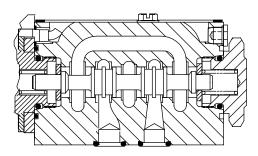
 Installation flexibility resulting from choice of numerous combinations of solenoid connectors and locations.

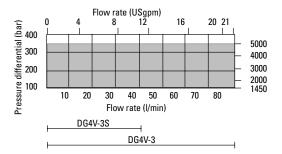
- Multi-fluid capability without need to change seals.
- Higher sustained machine productivity and higher uptime because of proven fatigue life and endurance, tested over 20 million cycles.
- Solenoid coils can be changed quickly and easily without leakage from hydraulic system.
- Compact, cost effective system design when used with Vickers[®] SystemStak[™] valves and subplates.

DG4V-3 and DG4V-3S High and standard performance models:

- Up to 80 l/min (21 USgpm) and up to 40 l/min (10.5 USgpm) respectively at 350 bar (5000 psi).
- Builds on Eaton's experience as the major supplier of size 03 valves worldwide.
- Offers designers the opportunity to select the optimum value package for each application.
- International standard interface. The valve mounting face conforms to ISO 4401, size 03 and is compatible with related international standards.

Highly reliable operation up to 80 l/min (21 USgpm) at 350 bar (5000 psi). Establishes new market standards and opens new possibilities to design engineers on valve size selection.



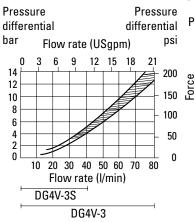


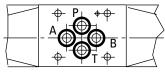
Typical maximum pressure differential (P-A-B-T) flow envelope, blocked center spool.

Features and Benefits

Minimal pressure drop, i.e. 2,5 bar (36 psi) at 30 l/min (7.9 USgpm)

Achieved by optimization of the valve body, spool and spool-stroke design. The results: low energy consumption and improved efficiency.

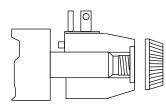




Mounting surface to ISO 4401 size 03

• Ease of servicing

Wet-armature solenoid, screw-in core tube design allows coils to be changed without removing valve from installation and without oil spillage or risk of contaminating system fluid.



ISO4400 (DIN 43650) coil shown

High reliability

Design of spring forces and profile of DC solenoid force characteristics ensure spool position selection under extreme operating conditions. Result is a valve with high reliability when being energized or de-energied.

Performance leader

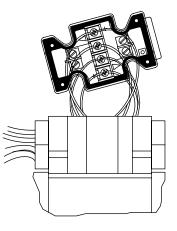
Solenoid

energized

Vickers solenoid force Normal solenoid force range on the market Vickers spring force Normal spring force range on the market Solenoid de-energized

• Electrical connections

Conduit box design that simplifies electrical wiring connections to solenoids. Orientation tabs prevent incorrect positioning.



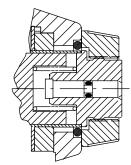
Scratch-proof manual override seal

Internal seals are located such that they are beyond reach of any bore damage caused by small tools used to operate the manual override.

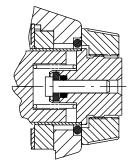
Result is no messy oil drips from the manual overrides.

Small diameter manual overrides prevent inadvertent operation.

DG4V-3 – High Performance



DG4V-3S – Standard Performance



Surge supression for DC valves

Surge suppression is used to prevent coil damage by reducing contact burnoff – increasing switch life – and protecting electrical controllers from inductive spikes.

Three coil options are available:

- D1 Encapsulated diode (Industrial application)
- D2 Encapsulated diode (Mobile application)
- D7 Transzorb type

High performance DG4V-3, 6* design

Standard performance DG4V-3S, 6* design

Mounting interface

ISO 4401 size 03 ANSI/B93.7M size D03 CETOP RP65H, size 3 DIN 24340, NG6

Basic characteristics

Maximum pressure: DG4V-3 350 bar (5075 psi) DG4V-3S 350 bar (5075 psi)

Naximum	flow:
DG4V-3	up to 80 l/min
	(21 USgpm)
DG4V-3S	up to 40 l/min
	(10.5 USapm)

DG4V-3 models are direct solenoid operated four-way directional control valves. Their primary function in a hydraulic circuit is to direct fluid flow. This, in turn, would determine the direction of movement of a fluid cylinder, or the direction of rotation of a fluid motor.

Port connections are made by mounting the valve on a subplate or manifold. The valve has wet armature type solenoids.

Electrical connections to the valve are made in the electrical wiring housing or thru various plug-in connectors such as a DIN 43650 type coil.

Good hydraulic design practice suggests that detented models be mounted with longitudinal axis horizontal. Other models may be mounted in any position.

Operating considerations

1. Dependent on the application and the system filtration, any sliding spool valve if held shifted under pressure for long periods of time, may stick and not move readily due to fluid residue formation. It may therefore need to be cycled periodically to prevent this from happening.

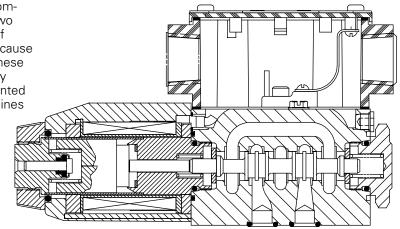
2. Surges of fluid in a common tank line serving two or more valves can be of sufficient magnitude to cause inadvertent shifting of these valves. This is particularly critical in no-spring detented models, separate drain lines are necessary.

Temperature limits

Minimum ambient -20°C (-4° F)

Maximum ambient Valves with coils listed in model code and at stated percentages of rated voltage.

Construction of a typical single solenoid model



Fluid temperature

Min –20°C (-4	I°F) +10°	C (+50°F)
Max.* +70°C (+	158°F) +54°	C (+129°F)

* To obtain optimum service life from both fluid and hydraulic system, 65°C (150°F) normally is the maximum temperature except for watercontaining fluids.

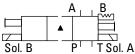
COIL TYPE AND FREQUENCY	PERCENTAGE VOLTAGE	MAXIMUM AN DG4V-3	MBIENT TEMPERATURE DG4V-3S
Dual frequency coils			
@ 50 Hz	107%	40°C (104°F)	65°C (149°F)
@ 50 Hz	110%	30°C (86°F)	65°C (149°F)
@ 60 Hz	107%	50°C (122°F)	65°C (149°F)
@ 60 Hz	110%	40°C (104°F)	65°C (149°F)
Single frequency (50 Hz) coils			
@ 50 Hz	110%	40°C (104°F)	65°C (149°F)
DC coils	110%	70°C (158°F)	70°C (158°F)

For synthetic fluids consult manufacturer or Eaton representative where limits are outside those for mineral oil. Whatever the actual temperature range, ensure that viscosities stay within the limits specified in the "Hydraulic fluids" section.

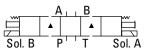
Functional **Symbols**

U.S. solenoid standard

Double solenoid valves, two position, detented



Double solenoid valves, spring centered

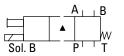


▲ Transient condition only

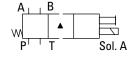
DG4V-3(S)-*N(V)

2

Single solenoid valves, solenoid at port A end



Single solenoid valves, solenoid at port B end



Spool types shown represent the highest proportion of market requirements. For other spool functions that may be required, consult your Eaton sales representative.

Solenoids identified to U.S. standards

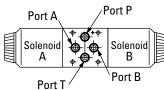
Functional symbols related to solenoid identity "A" and/or "B" according to NFPA/ANSI standards, i.e. energizing solenoid "A" gives flow P to A, solenoid "B" gives flow P to B (as applicable).

Port A	F	Port P
Solenoid		Solenoid
Port	т	Port B
	FOR	
SOLENOID	FOR SPOOL TYPE	SOLENOID
Solenoid B	SPOOL	SOLENOID A
	SPOOL TYPE	
	SPOOL TYPE All	

For valves with type "8" spools, solenoid identity to U.S. convention is the same as for European convention.

Solenoids identified to **European standards** (specify "V" in model code)

Functional symbols related to solenoid identity "A" and/ or "B" according to European convention i.e. solenoid "A" adjacent to "A" port, solenoid "B" adjacent to "B" port of valve.

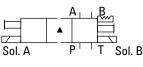


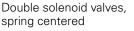
- For differences in valve function, refer to Performance Data page 11.
- ♦ F build spools.

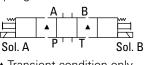
DG4V-3(S)-*C(V) 33 **3**4 56 DG4V-3(S)-8C(V) T TTT 8

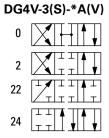
European solenoid standard

Double solenoid valves. two position, detented

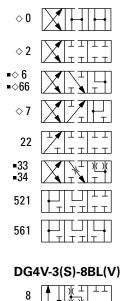








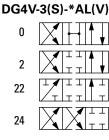
DG4V-3(S)-*B/F(V)



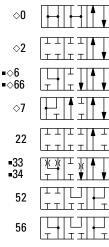
Single solenoid valves.

solenoid at port A end

Sol. A



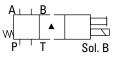
DG4V-3(S)-*BL/FL(V)



DG4V-3(S)-8B(V)

8

Single solenoid valves, solenoid at port B end



The valve function schematics apply to both U.S. and European valves.

DG4V-3(S)-** *(L)-(**)-(V)M-(S*)-* ** * D* (L)-* *-6*-(EN***)-(P**-A**-B**-T**) 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

1 Model Series

- **D** Directional valve
- **G** Subplate/manifold mounted
- 4 Solenoid operated
- V Pressure rating 350 bar (5075 psi) on P, A & B ports

2 Standard or high performance

- 3 High performance specification: up to 80 l/min (21 USgpm) at 350 bar (5075 psi)
- **3S** Standard performance specification: up to 40 l/min (10.5 USgpm) at 350 bar (5075 psi)

3 Spool type

See "Functional symbols" section.

4 Spool Spring Arrangement

- A Spring offset, end-to-end
- AL Same as "A" but left hand build
- B Spring offset, end to center
- **BL** Same as "B" but left hand build
- C Spring centered
- ${\bf F}$ Spring offset, shift to center
- **FL** Same as "F" but left hand build
- **N** No-spring detented

5 Manual override option

- No symbol Plain override(s) in solenoid end(s) only ▲
- H Water-resistant override(s) on solenoid end(s) ▲
- H2 Water-resistant override both ends of solenoid.
- P2 Plain override both ends of single solenoid.
- Y● Latching manual override on solenoid ends (includes "H" feature seal) ▲
- Z No overrides at either end
- ▲ No override in non-solenoid end of single solenoid valves
- Not available on DG4V-3S, AC models

⁶ Solenoid energization identity

V – Solenoid "A" is at port "A" end and/ or solenoid "B" is at port "B" end, independent of spool type

Omit for U.S. ANSI B93.9 standard requiring solenoid "A" energization to connect P to A and/or solenoid "B" to connect P to B, independent of solenoid location.

NOTE: Type "8" spool valves conform to both U.S. and European solenoid designations. When ordering an "8" spool, designate a "V" in the model code.

7 Flag symbol

M – Electrical options and features

8 Spool indicator switch

Available on high performance models, DG4V-3, only. Omit when not required.

DG4V-3-*A(L)-(V)M models with type U (ISO4400) electrical connector to solenoid; spool type 0, 2 or 22 only:

S6 – LVDT type DC switch with Pg7 connector plug.

DG4V-3-*A(L)-(Z)-(V)M-S*-FPA5W valves with mechanical type AC (~) switch, wired to 5-pin receptacle:

- S3 Switch, wired normally open
- **S4** Switch, wired normally closed

DG4V-3-*A(L)-(Z)-(V)M-S5-F(T) W/J valves with mechanical type AC (~) switch:

S5 - Switch, free leads

9 Coil type

- U ISO 4400 (DIN 43650) mounting ◆
- **U1** Connector fitted
- U6 Connector fitted w/lights
- U11 Connector fitted w/rectifier & lights**
- U12 Connector fitted w/rectifier**
- **F** 1/2" NPT thread conduit box
- **KU** Top exit flying leads*
- SP1 Single 6,3 mm spade* ◆
- SP2 Dual 6,3 mm spade* ◆
- X1 Flame resistant solenoids TP EEx-d-11B-T4
- X2 Hazardous location solenoids to meet UL & CSA approval
- X3 Special protection solenoids to BASEEFA standar SFA009:1972, protection class EX-S-11-T4
- Female connector to be supplied by customer
- * DC service only

** AC service only

Electrical connector

- **T** Wired terminal block
- PA Instaplug male receptacle only
- **PB** Instaplug male & female receptacle
- PA3 Three pin connector
- **PA5** Five pin connector

Housing (F type coils only)

- ₩ 1/2" NPT thread wiring housing
- J 20 mm thread wiring housing

12 Surge suppressor/ damper

- D1 Encapsulated diode (Industrial applications)
- **D2** Encapsulated diode (Mobile applications)
- **D7** Transzorb type (F,KU,U,SP1,SP2 only)

13 Solenoid indicator lights

Not available on PA, KU, U, SP1& SP2

14 Coil rating

Full power coils, see "Operating Data".

A – 110V AC 50Hz

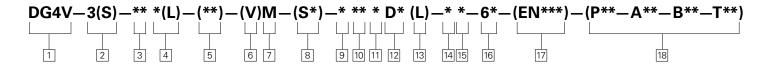
B◇ - 110V AC 50Hz/120V AC 60 Hz

- **C** 220V AC 50 Hz
- $D\diamond$ 220V AC 50 Hz/240V AC 60 Hz
- **G** 12V DC
- **H** 24V DC

For DG4V-3 only (not usable with DG4V-3S): Low power coils, see "Operating Data". (Not available with "N" – No-spring detented models)

- **BL** 110V 50 Hz/120V 60 Hz
- DL 220V AC 50 Hz/240V AC 60 Hz
- **GL** 12V DC
- **HL** 24V DC
- ♦ For 60 Hz or dual frequency

Contact your Eaton representative for additional coil voltage options.



15 Port T code

Refer to "Operating Data" for port T pressure ratings.

- 2 10 bar (150 psi) for spool position indicator models S3, S4 and S5.
- 4 70 bar (1000 psi)
- 5 100 bar (1500 psi) for standard performance models, DG4V-3S, with AC or DC solenoids.
- 6 207 bar (3000 psi) for AC high performance models, DG4V-3, including spool position indicator type S6.
- 7 207 bar (3000 psi) for DC high performance models, DG4V-3, including spool position indicator type S6.

¹⁶ Design number

60 – Basic design

61 - Type 8 spool

17 Special features

"EN***" code number assigned as required.

EN21 – CSA approved models with 1/2" NPT entry conduit box, type FW and solenoid coil letter B,D,G, or H.

18 Port restrictor plugs

For details of plug orifice sizes and how to specify in model code see page 15. May be fitted to valves by agreement with your Eaton representative.

Omit – No restrictor plugs fitted

Performance data is typical with fluid at 36cSt (168 SUS) and 50°C (122°F).

FEATURE	STANDARD PERFORMANCE VALVE DG4V-3S		HIGH PERFORMANCE VALVE DG4V-3	
Pressure Limits				
P, A and B ports	350 bar (5075	psi) 🔳	350 bar (5075	psi)
T port:				
Spool indicator switch models				
Types S3, S4, S5	N/A		10 bar (145 ps	
Type S6	N/A		210 bar (3045 psi)	
All other models	•		210 bar (3045 psi)	
Flow rating	See performance data		See performance data	
Relative duty factor	Continuous; E	D = 100%	Continuous; E	:D = 100%
Type of protection:				
ISO 4400 coils with plug fitted correctly	IEC 144 class	IP65	IEC 144 class	IP65
SP1 – Single spade 6,3 mm	IEC 760		IEC 760	
SP2 – Dual spade 6,3 mm	IEC 760		IEC 760	
Coil winding	Class H		Class H	
Lead wires (coils type F***) Coil encapsulation	Class H Class F		Class H Class F	
Permissable voltage fluctuation:	CI033 I		618551	
Maximum	Defer to toma	aratura limita	Defer to tom	aratura limita
Minimum	Refer to temperature limits. 90% rated		Refer to temperature limits. 90% rated	
Typical response times at 100% rated volts measured from application/removal of voltage to full spool displacement of "2C" spool at:	00.1/ : /5.0.1/		40.1/ : /40.0	
Flow rate P-A, B-T	20 I/min (5.3 USgpm)		40 l/min (10.6 USgpm) 175 bar (2537 psi)	
Pressure AC (~) energizing	175 bar (2537 psi) 18 ms		15 bar (2537	psi)
AC (~) de–energizing	32 ms		23 ms	
DC (=) energizing	60 ms		45 ms	
DC (=) de–energizing	40 ms		28 ms	
Power consumption, AC solenoids	Initial 🔺	Holding	Initial 🔺	Holding
(for coils listed in model code).	VA (RMS)	VA (RMS)	VA (RMS)	VA (RMS)
Full power coils:				
Single frequency coils AC 50 Hz	225	39	265	54
Dual frequency coils at 50 Hz	265	49	280	61
Dual frequency coils at 60 HZ	260	48	300	58
Low power coils, "BL" and "DL": (Not available with "N" – No-spring detented models)	low nower co	oils not usable	170	37
Dual frequency coils at 50 Hz	with DG4V-3S		190	37
Dual frequency coils at 60 Hz				
Power consumption, DC solenoids at rated voltage and 20 C (68 F).				
Full power coils:				
12V, model type "G" 24V, model type "H"	30W 30W		30W 30W	
Low power coils:				
12V, model type "GL"	Low power co	oils not usable	18W	_
24V, model type "HL"	with DG4V-3S		18W	_

For applications where valves are to remain pressurized (either energized or de-energized) at pressures over 210 bar (3045 psi) without frequent switching, it is recommended to use the high performance model, DG4V-3. ▲ 1st half cycle; armature fully retracted.

Spool Position Indicator Models, high performance valve DG4V-3 ONLY

Spool/spring arrangement types 0A (L), 2A(L), 22A(L)

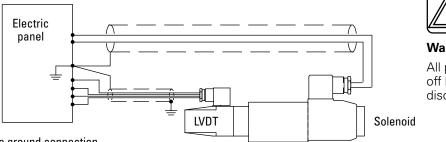
DC model type "S6" (see page 14 for Installation Dimension) **C** This product has been designed and tested to meet specific standards outlined in the European Electromagnetic Compatibility.

Directive (EMC) 89/336/EEC, amended by 91/263/EEC, 92/31/EEC and 93/68/EEC, article 5. For instructions on installation requirements to achieve effective protection levels see this leaflet and the Installation Wiring Practices for Eaton's Vickers® Electronic Products leaflet 2468. Wiring practices relevant to this Directive are indicated by A Electromagnetic Compatibility (EMC).

Input:	
Supply voltage	10 to 35V DC inclusive of a maximum 4V pk-to-pk ripple
Current, switch open	5 mA
Current, switch closed	255 mA
Output:	
Voltage	1V below input at maximum load
Maximum continuous current	250 mA
Maximum load impedance	136 Ω at maximum input volts
Maximum switching frequency	10 Hz
Plug connections:	
Pin 1 (output 1)	Normally open (ie. not connected to pin 3)
Pin 2	Supply +ve
Pin 3	OV
Pin 4 (output 2)	Normally closed (ie.connected to pin 3)
Switching point	Within the spool spring offset condition •
Connector	Pg7 plug (supplied with valve)
Protection	Overload and short-circuit protected; self re-setting.
	IEC 144 class IP65 with connector correctly fitted.
	IEC 144 class IP65 with connector correctly fitted.

• Factory setting ensures this condition under all combinations of manufacturing tolerance and of temperature drift (see "Temperature Limits").

Wiring Connections



Warning

All power must be switched off before connecting or disconnecting any plugs

L Customer's protective ground connection



WARNING: Electromagnetic Compatibility (EMC)

It is necessary to ensure that the unit is wired up in accordance with the connection arrangements shown above. For effective protection the user's electrical cabinet, the valve subplate or manifold and the cable screens should be connected to efficient ground points.

In all cases both valve and cable should be kept as far away as possible from any sources of electromagnetic radiation such as cables carrying heavy current, relays and certain kinds of portable radio transmitters, etc. Difficult environments could mean that extra screening may be necessary to avoid the interference.

Micro-switch type "S3", "S4" and "S5"	
Voltage	250V maximum 50/60 Hz
Maximum current	5A

Performance Data

Typical with mineral oil at 36 cSt (168.6 SUS) and a specific gravity of 0.87.

Maximum flow rates

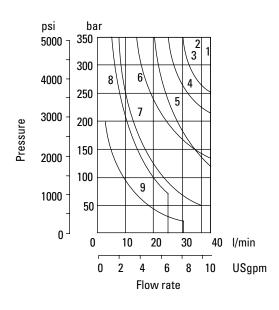
Performance based on full power solenoid coils warm and operating at 90% rated voltage.

See note at bottom of next page when using low power coils (DG4V-3 models only).

DG4V-3S models (standard performance)

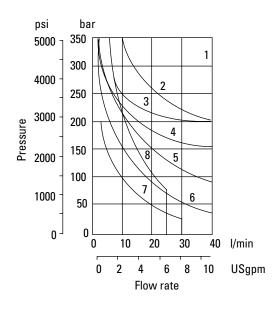
Graph 1

AC solenoid valves with dual frequency coils operating at 50 Hz



Graph 3

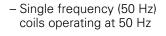
DC solenoid valves

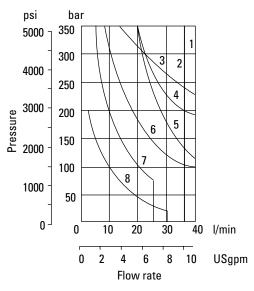


Graph 2

AC solenoid valves with

 Dual frequency coils operating at 60 Hz





Spool/spring	Graph 1	Graph 2	Graph 3		
code	curve	curve	curve		
0A(L)	1	1	3		
0B(L) & 0C, 0F	1	1	1		
2A(L)	5	5	3		
2B(L) & 2C, 2F	2	2	3		
2N	1	1	1		
6B(L) & 6C, 6F	6	6	5		
7B(L) & 7C, 7F	6	6	2		
8B(L) & 8C	8 🔺	7 🔺	8 🔺		
22A(L)	9	8	7		
22B(L) & 22C	7	7	6		
24A(L)	6	6	5		
33B(L) & 33C	4	4	4		
34B(L) & 34C	6	6	5		
52BL, 52C,	6	6	5		
56BL & 56C	6	6	5		
66B(L) & 66C	3	3	5		
521B & 561B	6	6	5		

▲ Consult Eaton regarding each application that will jointly have flow rates approaching this curve and a pressurized volume exceeding 2000 cm³ (122 cu.in.)

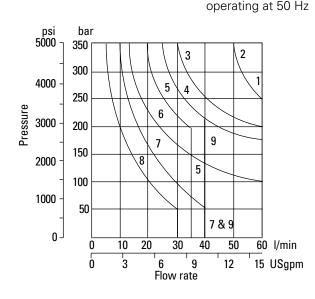
DG4V-3 models (high performance)

Graph 4

- Single-frequency coils

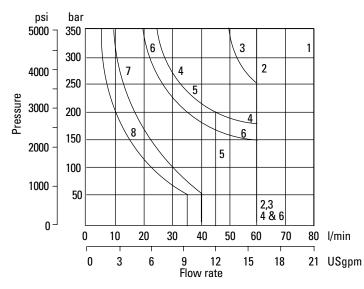
AC solenoid valves with:

Dual-frequency coils



Graph 6

DC solenoid valves

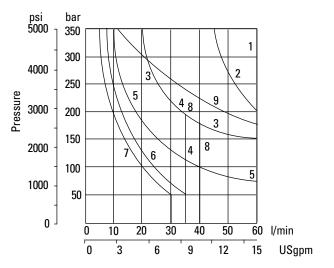


Flow limits applicable to the following usages:

- 1. All valves except types 22 and 52 spools having simultaneous equal flow rates from P to A or B and from B or A to T and S3, S4, S5 (limit switch) models.
- 2. Valves with type 22 spools having flow from P to A or B, the other being plugged. T is drained at all times.
- 3. Valves with type 52 spools having one service port (A or B as appropriate) connected to the full bore end of a 2:1 area ratio doubleacting cylinder and the other to the annulus end.
- Consult Eaton, with application details, if either of the following usages are required:
 - (a) Single flow path, i.e. P to A, P to B, A to T or B to T.

Graph 5

AC solenoid valves with dualfrequency coils operating at 60 Hz



spring 4 5		Graph 5 curve	Graph 6 curve
0A(L)	2	2	3
0B(L) & 0C, 0F	1	1	2
2A(L)	2	2	3
2B(L) & 2C, 2F	1	1	1
2N	1	1	2
6B(L) & 6C, 6F	6	5	6
7B(L) & 7C, 7F	1	1	2
8B(L) & 8C	5 🔺	4 🔺	5 🔺
22A(L)	8	7	8
22B(L) & 22C	7	6	7
24A(L)	9	8	5
33B(L) & 33C	4	3	4
34B(L) & 34C	4	3	6
52BL, 52C,	6	5	6
56BL & 56C	6	5	6
66B(L) & 66C	3	9	6
521B & 561B	6	5	6

▲ Consult Eaton regarding each application that will jointly have flow rates approaching this curve and a pressurized volume exceeding 2000 cm3 (122 cu.in.)

(b) Substantially different simultaneous flow rates between P to A or B and B or A to T, e.g. when A and B are connected to a cylinder having a large differential area.

Low Power Coils

(DG4V-3 models only)

When using low power coils (coil designations *L in model code) the maximum flow is

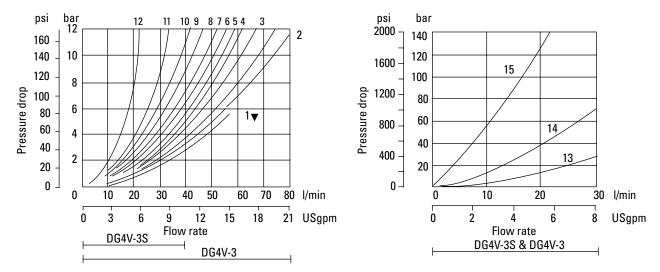
reduced from values given on this page (graphs 4, 5 and 6) by up to:

70% - for DC coils

50% – for AC coils

depending on spool type. Consult your Eaton representative relative to specific applications for low power coils.

Pressure drops



▼ Curve for spool type 6: not recommended for flows in excess of 60 l/min (15.8 USgpm).

Spool/spring code	Spool positions covered	P to A	P to B	A to T	B to T	P to T	B to A or A to B
0A(L)	Both	5	5	2	2	_	_
0B(L) & 0C, 0F	De-energized	_	_	_	_	4▲∆	_
	Energized	4	4	2	2	_	_
2A(L)	Both	6	6	5	5	_	_
2B(L) & 2C, 2F	Energized	5	5	2	2	_	_
2N	Both	6	6	3	3	_	_
6B(L) & 6C, 6F	De-energized	_	_	3▲	3Δ	_	_
	Energized	6	6	1	1	_	_
7B(L) & 7C, 7F	De-energized	6▲	6Δ	_	_	_	70
	Energized	4	4	3	3	_	_
8B(L) & 8C	All	9	9	5	5	3	_
22A(L), 22B(L) & 22C	All	6	6	_	_	_	_
24A(L)	De-energized	6	6	2	2	_	_
33B(L) & 33C	De-energized	_	_	15▲	15 ∆	_	_
	Energized	5	5	2	2	_	_
34B(L) & 34C	De-energized	_	_	14▲	14 Δ	_	_
	Energized	5	5	2	2	_	_
52BL & 52C	Energized	6▲	6Δ	2	_	_	100
56BL	Both	6▲	6Δ	11▲	10 Δ	_	100
56C	De-energized	_	_	11▲	10 Δ	_	100
	Energized	6▲	6Δ	2	_	_	100
66B(L) & 66C	De-energized	_	_	12	12	_	13
	Energized	6	6	2	2	_	_
521B	All	6▲	6Δ	_	_	_	100
561B	De-energized	_	_	10▲	11Δ	_	100
	Energized	6	6Δ	_	_	_	100

Pressure drops in offset positions except where otherwise indicated

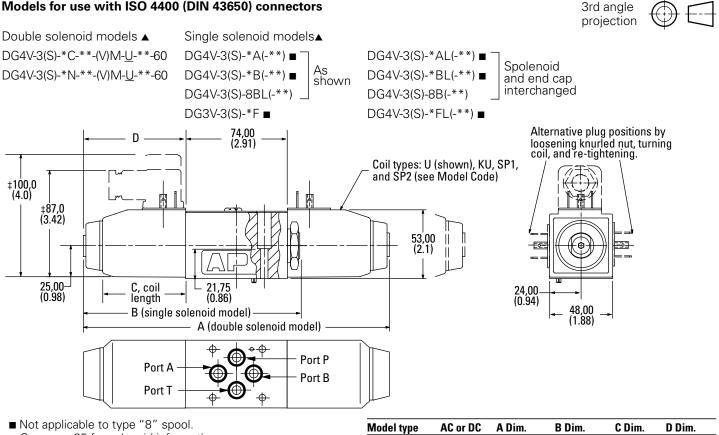
For other viscosities, pressure drops approximate to:

Visc	osity	cSt (S	SUS)			
14	20	43	54	65	76	85
(17.5) (97.8) (200)	(251)	(302)	(352)	(399)
% of	ſ∆p					
81	88	104	111	116	120	124

A change to another specific gravity will yield an approximately proportional change in pressure drop.

The specific gravity of a fluid may be obtained from its producer. Fire resistant fluids usually have higher specific gravities than oil.

▲"B" plugged Δ "A" plugged \bigcirc "P" plugged



- ▲ See page 25 for solenoid information.
- ‡ Can vary dependent on source of plug.

Dimensions in mm(in).

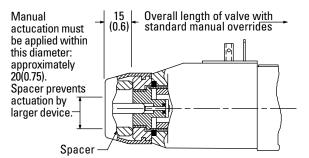
Water-resistant manual override on solenoid

Models for use with ISO 4400 (DIN 43650) connectors

DG4V-3(S)-****(L)-H-(V)M-**-**-60

Application

General use where finger operation is required (standard manual overrides cannot be operated without using small tool).



Note:

"H" feature is not field convertible from other models; specify with order.

Latching manual override on solenoid

DC =

AC ~

AC ~

DG4V-3-****(L)-Y-(V)M-**-**-60 DG4V-3S-****(L)-Y-(V)M-**-**-60, DC coil models only

220 (8.66)

200 (7.87)

200 (7.87)

156 (6.14)

146 (5.75)

146 (5.75)

73 (2.87)

63 (2.48)

63 (2.48)

61 (2.5)

51 (2.1)

45 (1.7)

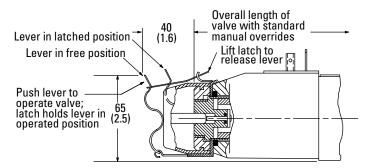
Application

All

DG4V-3

DG4V-3S

Stainless steel lever/latch mechanism and water-resistant seal make this feature ideal for vehicle-mounted and exposed applications requiring emergency selection of valve for a period of time in the event of electrical failure.



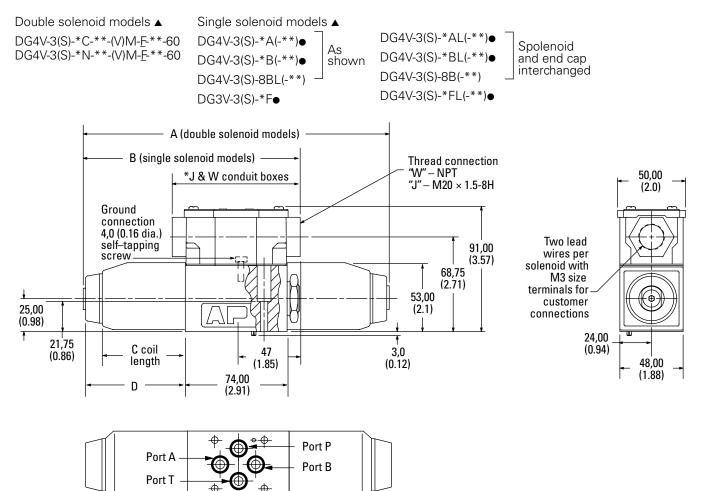
Notes:

1. Opposite solenoid (on "C" and "N" double solenoid models) should not be energized while the valve is latched in selected position; AC solenoid coils will burn out under

this improper usage.

2. "Y" feature is field-convertible from "H" type manual override (omitting spacer), but is not field-convertible from other models.

Models with "F" type coils (lead wires) and conduit box.





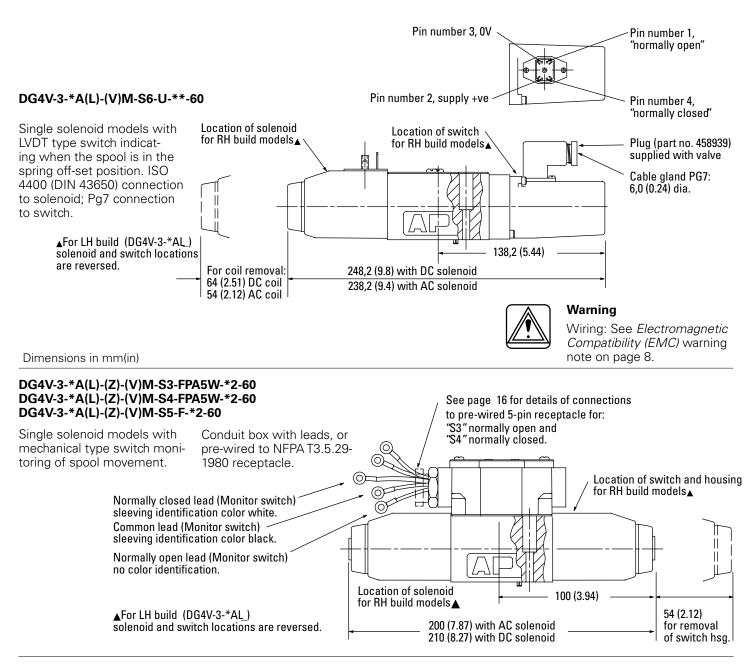
Dimensions in mm(in).

Model type	AC or DC	A Dim.	B Dim.	C Dim.	D Dim.
All	DC =	220 (8.66)	156,5 (6.14)	61 (2.5)	73 (2.87)
DG4V-3	AC ~	200 (7.87)	146,5 (5.75)	51 (2.1)	63 (2.48)
DG4V-3S	AC ~	200 (7.87)	146,5 (5.75)	45 (1.7)	63 (2.48)

● Not applicable to type "8" spool. ▲ See page 24 for solenoid information.

Codes "FJ" and "FW": 2 lead wires for each solenoid, approximately 150,00 (6.00) long. M3 (#6) terminals provided for customer connection.

Codes "FTJ" and "FTW": Valve supplied with lead wires connected into terminal strip suitable for M3 (#6) terminals for customer connection.



Port restrictor plugs

Restrictor plugs are available for use in ports P, T, A or B. These can be used for restricting flow or for circuit dampening. Restrictor plugs are not recommended for use above 210 bar (3000 psi) system pressure.

Typical model codes:

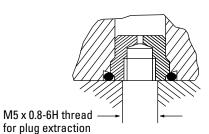
DG4V-3(S)-**-M-**-**-60-P08 (0.8 mm dia orifice in port P)

DG4V-3(S)-**-M-**-**-60-P10-A10

(1.0 mm dia orifice in ports P and A)

RESTRICTOR PLUG SELECTION TABLE Orifice Code Part diameter number *00 Blank 694353 *03 0,30 (0.012) 694341 *06 0,60 (0.024) 694342 *08 0,80 (0.030) 694343 *10 1,00 (0.040) 694344 *13 1,30 (0.050) 694345 *15 1,50 (0.060) 694346 *20 2,00 (0.080) 694347 *23 2,30 (0.090) 694348 * = P, T, A or B, as required

 hhOrder in multiples of 25 per part number



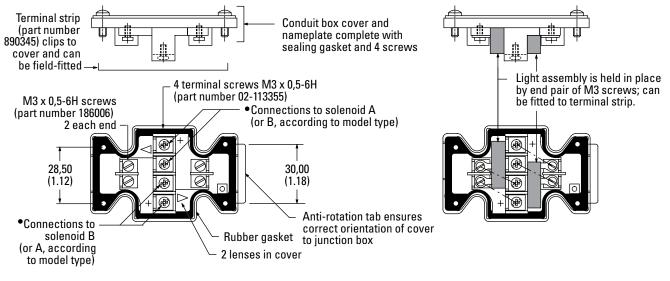
Maximum port dia in subplate/manifold block:

For steel and SG (ductile) iron: 7,0 (0.3)

For gray iron: 6,5 (0.25)

Terminal strip and lights

For valves with type "F" coils.



1. For DC coils the +ve lead(s) must be connected to the terminal(s) marked +. When using 3-wire incom-

Insta-Plug

DG4V-3(S)---FPA---60 DG4V-3(S)---FPBW---60

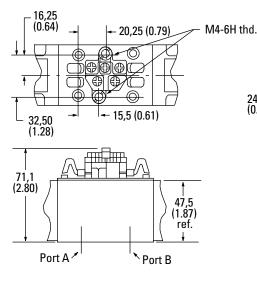
Eaton 2-part "Insta-Plug" eliminates breaking electrical inputs for valve disconnect. A male half is pre-wired to the valve body. The mating ing leads to double solenoid valves (i.e. common neutral) the inner pair of terminals must be interconnected. 2. For correct light indication of energized solenoid ensure that solenoid leads are correctly connected: light terminals are common with each outer pair of solenoid terminals according to the side with + mark.

plug is inside a wire housing with external terminals for machine wire connections.

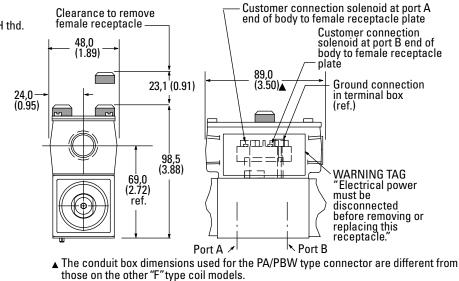
Captive thumb screws, when loosened, permit the wire housing to be pulled clear of the valve for disconnect. A longer ground post provides first make/last break ground connection.

The PBW configuration combines both male and female plugs in the wiring housing for a self-contained plug-in unit. Optional solenoid indicator lights are pre-wired to the female plug. Solenoids "A" and/or "B" are identified on the wiring housing.

PA configuration



PBW configuration



Dimensions in mm(in).

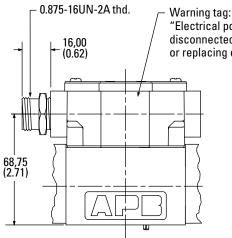
NFPA Connector T3.5.29-1980

DG4V-3(S)–<u>FPA3W(L)-**-60</u> DG4V-3(S)–<u>FPA5W(L)-**-60</u> DG4V-3–S3-<u>FPA5W(L)-**-60</u> DG4V-3–S4-<u>FPA5W(L)-**-60</u> The receptacle is a standard three or five pole connector with shortened leads and terminals added. The five pole plug has four leads 101,6

(4.0) long and one 177,8 (7.0)

long. The three pole plug has two leads 101,6 (4.0) long and one 177,8 (7.0). All wires have underwriters recognized non-solder insulated eyelet terminals. The green wire is used for the ground (earth) connection (No. 8 screw furnished). Valves are supplied pre-wired.

Connection details and model type/model code references



"Electrical power must be disconnected before removing or replacing electrical plug."

3 pin connector

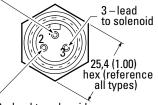
Use with single solenoid valve

Key model code designations: DG4V-3(S)-*A(L)(-**)-(V)M-

<u>FPA3W(</u>L) DG4V-3(S)-*<u>B</u>(L)(-**)-(V)M-

<u>FPA3W</u>(L)

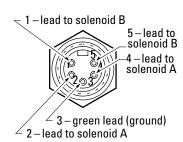
1 – green lead (ground)



∠ 2 – lead to solenoid

5 pin connector

Use with double solenoid valve Key model code designations: DG4V-3-*<u>C/N(L)(-**)-(V)M-S4-FPA5W(L)</u>

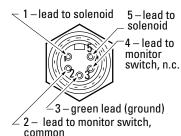


5 pin connector

Use with single solenoid valve with S4 spool position monitor switch

Key model code designations:

DG4V-3-*<u>A</u>(L)(-**)-(V)M-S4-<u>FPA5W(</u>L)



5 pin connector

Use with single solenoid valve

Key model code designations:

DG4V-3(S)-*<u>A</u>(L)(-**)-(V)M-<u>FPA5W(</u>L)

DG4V-3(S)-*<u>B</u>(L)(-**)-(V)M-<u>FPA5W(</u>L)



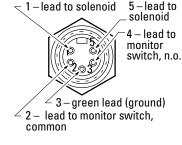
2 - green lead (ground)
2 - lead capped

5 pin connector

Use with single solenoid valve with S3 spool position monitor switch

Key model code designations:

DG4V-3-*<u>A</u>(L)(-**)-(V)M-S3-<u>FPA5W(</u>L)



Female 3 & 5 pin connectors are available from a Daniel Woodhead Co., Brad Harrison Div. Distributor (847-272-7990)

- 40903 Female connector with 12' lead for PA3 conn.
- 41308 Female connector with 12' lead for PA5 conn.

These are Brad Harrison #'s.

Electrical Plugs and Connectors

DIN 43650 Connector

Cable diameter range: Wire section range:

Ø,5–1,5 mm2 (0.0008– 0.0023 in2) Screw type

Ø6-10 mm (0.24-0.40)

Type of protection:

Terminals:

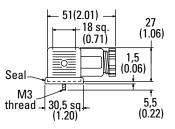
IEC144 class IP65, when plugs are fitted correctly to the valves with interface seals (supplied with plugs) in place.

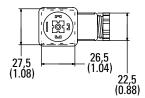
Connector can be positioned at 90° intervals on valve by re-assembling contact holder into appropriate position inside connector housing.

Use U12 or U11 type connectors with 12 and 24V DC coils if rectification is required.

Connectors with and without indicator lights are available (order separately):

Recptacle	Voltage (AC or DC)	Part Numbers Gray – "A" sol.	Black – "B" sol.
U1 Coils without lights	_	710776	710775
U6 Coils with lights	12-24 100-125 200-240	977467 977469 977471	977466 977468 977470
U11 Rectified coils with lights	12 DC 24 DC 98-240 VDC 200-240 VDC	02-141358 02-141359 02-141360 02-141361	
U12 Rectified coils without lights		02-141357	



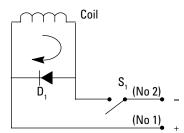


Surge Suppression Devices (For DC Valves)

Standard diode

Diode in parallel with coil. When switch (S_1) is opened, the energy stored in the coil is trapped and dissipated by the diode (D_1) .

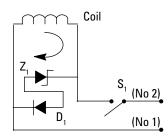
- Works only with DC voltage
- Polarity dependent
- Increase drop out time



Transzorb

Diode and Zener diode in parallel with coil. When switch (S_1) is opened, the energy stored in the coil is trapped and dissipated by the diode (D_1) and Zener diode (Z_1) and the coil resistance.

- The Zener makes exact limitation of inductive spikes.
- Works only with DC voltage
- Polarity dependent



NOTE: These surge suppression devices are "Polarity Dependent." Proper biasing conditions must be met when installing/connecting a coil in a system.

Valve Shift and Dropout Times with and without Surge Suppression

	Shift	Dropout
CETOP 3		
Do Diode	23	60
Diode Alone	23	131
Diode/Zener	23	78
CETOP 5		
Do Diode	70	50
Diode Alone	70	158
Diode/Zener	70	100

Times represent cessation/ application of voltage to coil versus velocity (start/stop) of a cylinder using a single solenoid, spring offset valve (time in milliseconds).

Subplates, Connection Plates and Mounting Surfaces

General description

This range of subplates and auxiliary connection plates are for use with size 3 valves. Optional BSPF or SAE/UNF pipe thread connections are available.

The subplates fall into five groups:

- Single station subplates with either side or rear entry ports for connecting to the main system.
- Multi-station manifolds having from two to six stations. The two service ports per station are arranged along one side but the pressure and tank lines are internally connected in parallel to each station.
- Tapping plates for insertion under modules or valves to provide access to service lines, e.g. for pressure gage connection.
- Cross-over plates for interconnecting two sets of service lines at the top of module stacks when directional valves are not fitted.
- Blanking plate for terminating a valve station e.g. when the station is not to be used until later.

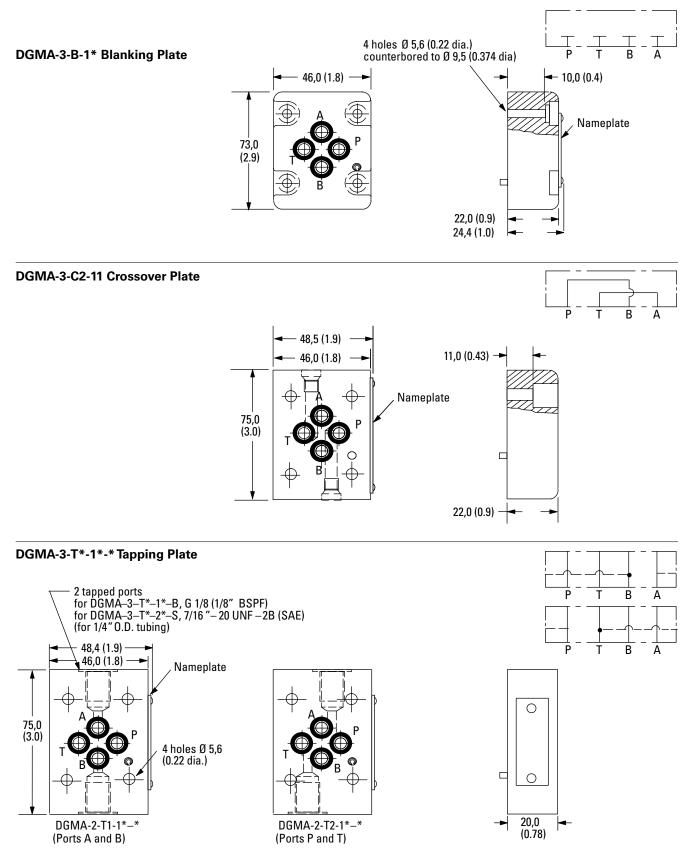
The 2 to 6 multi-station subplates, when used together with Vickers[®] SystemStak[™] valves, provide very compact control assemblies.

Plates having machined trapezoidal O-ring recesses are supplied complete with Viton O-rings.

On all models, the size 03 mounting face includes a drilled hole (for a location pin) in conformance with ANSI/ B93.7M) and (NFPA) size 03. All Eaton size 3 valves and auxiliary plates contain a matching location pin to ensure correct orientation of the mounting faces.

MAXIMUM PRESSURE	FUNCTIONAL SYMBOL	MODEL CODE
Blanking plate 250 bar (3600 psi)	$ \begin{array}{c} \hline \\ \hline \\ \hline \\ P \end{array} = \begin{array}{c} \hline \\ \hline \\ T \end{array} = \begin{array}{c} \hline \\ \hline \\ B \end{array} = \begin{array}{c} \hline \\ \hline \\ A \end{array} $	DGMA-3-B-1*
Crossover plate P–A, B–T 250 bar (3600 psi)	$ \begin{array}{c} - & - & - & - \\ - & - & - & - \\ P - & T - B - A \end{array} $	DGMA-3-C1-1*
Crossover plate P–B, A–T 250 bar (3600 psi)		DGMA-3-C2-1*
Tapping plate Ports A and B 250 bar (3600 psi)	$P = \frac{1}{T} = \frac{1}{A}$	DGMA-3-T1-1*-B DGMA-3-T1-1*-S
Tapping plate Ports P and T 250 bar (3600 psi)	$P = \frac{P}{T} = \frac{P}{B} = \frac{P}{A}$	DGMA-3–T2–1*–B DGMA-3–T2–1*–S
Adaptor size 05 to 03 207 bar (3000 psi)	$P = \frac{T}{T_A} = \frac{A}{T_B} = \frac{A}{A}$ Size 03 P = $\frac{T}{T_A} = \frac{A}{T_B} = \frac{A}{A}$ Size 05	DGAM–3–01–1*–R DGAM–3–01–1* (UNC valve mtg. bolts
Single station subplate/manifold Rear ports P,T,A,B 250 bar (3600 psi)	$P = \frac{1}{T} = \frac{1}{A}$	DGVM–3–1*–R DGVM–3–1*–S
Single station subplate/manifold Side ports P,T,A,B 250 bar (3600 psi)	P A T B	DGMS-3-1E-1*-R DGMS-3-1E-1*-S
Multi-station subplate/ manifold; side ports P,T,A1,B1,A2,B2, etc. 250 bar (3600 psi) 2 station 3 station	Valve station 1 P T B_1 B_1 A_1 B_2 A_2 B_2 A_2 B_2 A_2 B_2 A_2 A_2 B_2 A_2 A_2 A_2 A_2 A_2 A_3 A_4 A_1 A_2 A_2 A_2 A_2 A_3 A_2 A_3 A_2 A_3 A_3 A_4 A_3 A_4 A_3 A_2 A_3 A_2 A_3 A_2 A_3	DGMS-3-2/3E-1*-R DGMS-3-2/3E-1*-S
Multi-station subplate/ manifold; side ports P,T,A1,B1,A2,B2, etc. 250 bar (3600 psi) 4 station 5 station 6 station	Valve station 1 P_1 T_1 B_1 A_1 P_6 T_6 B_6 A_6 P B_1 A_1 B_1 A_2 B_6 A_6 B_6 A_6 B_6 A_6 B_6 A_6 B_6 A_6	DGMS-3-4/5/6E-1*- DGMS-3-4/5/6E-1*-

Design number subject to change. No change of installation dimensions for designs 10 thru 19. "R" (or "B") suffix – ISO 228 (BSPF) ports and/or metric attaching bolt tappings. "S" suffix – SAE/UNC ports and/or UNC attaching bolt tappings.



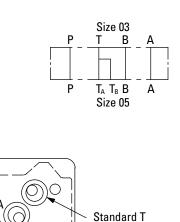
Dimensions in mm(in).

DGAM-3-01-1*-R (Metric bolt tapping) DGAM-3-01-1* (UNC bolt tapping)

Adaptor plate, Size 05 to 03 for pressure up to 210 bar (3000 psi) Size 3 valves can frequently be used in place of size 5 valves, typically for pilot control functions, or generally where the system flow rate is within that of size 3 valves. The DGAM–3 adaptor bolts to an existing size 5 interface and provides a size 3 mounting face for the smaller valves.

- 28,4 (1.12)

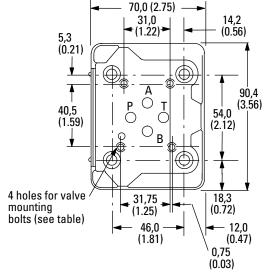
- 21,0 (0.83)



port (T_A)

port (T_B)

Additional T



Size 03 Mounting Surface

MODEL	TAPPINGS FOR VALVE MOUNTING BOLTS
DGAM-3-01-1*-R	M5–6H x 12 (0.47) deep
DGAM-3-01-1* #10	–24 UNC–2B x 12,7 (0.5) deep

Size 05 Mounting Surface (seals included)

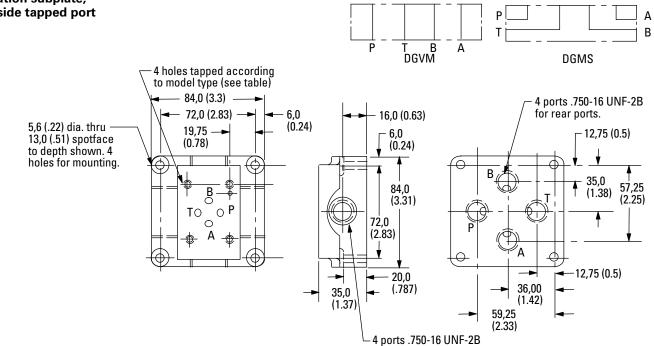
Adaptor is supplied complete with bolts for mounting to size 5 interface:

0

M6 bolts with type DGAM-3-01-1*-R 1/4" -20 UNC bolts with type DGAM-3-01-1*

DGVM-3-1*-* DGMS-3-1E(Y)-1*-*

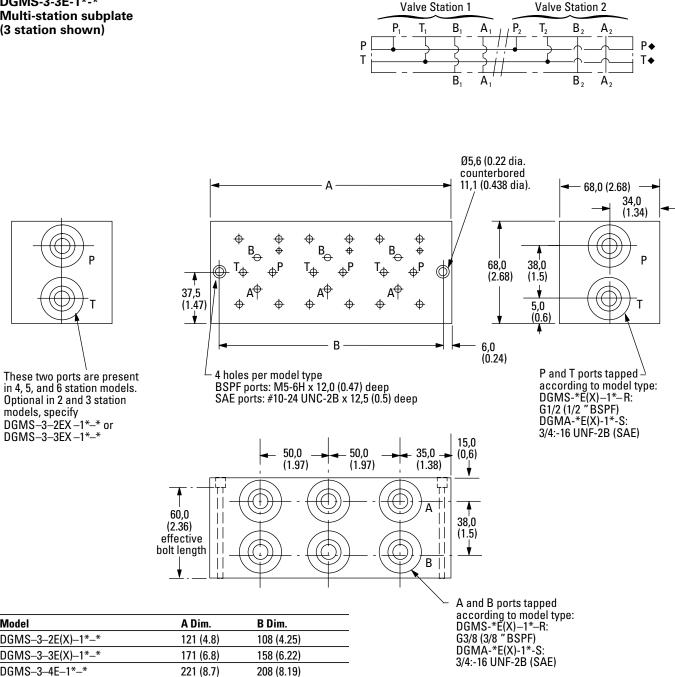
Single station subplate, rear and side tapped port



- 4 ports .750-16 UNFfor side ports.

Model	Ports P, A, T, B at rear or side	Thread
	Rear Side	G3/8 (3/8" BSPF) x 12,0 (0.47) deep
DGVM-3-1*-S DGMS-3-1E-1-S*	Rear Side	3/4" 16 UNF–2B x 14,3 (0.56) deep (SAE)
DGMS-3-1EY-1-S*	Side	5/8″ 18 UNF–2B x 12,7 (0.5) deep (SAE)

DGMS-3-3E-1*-* **Multi-station subplate** (3 station shown)



 Thru connection P and T ports on types DGMS-3-2EX-1*-* and DGMS-3-3EX-1*-* Dimensions in mm(in).

271 (10.7)

321 (12.7)

258 (10.15)

308 (12.12)

Model

DGMS-3-2E(X)-1*-*

DGMS-3-3E(X)-1*-*

DGMS-3-4E-1*-*

DGMS-3-5E-1*-*

DGMS-3-6E-1*-*

Mounting Surface

When a subplate is not used, a machined pad must be provided for mounting. The pad must be flat within 0,01 mm per 100 mm (0.0001" per 1") and smooth within 0,8 µm (32 µin).

The interface conforms to ISO 4401-AB-03-4A (size 03) plus location pin hole

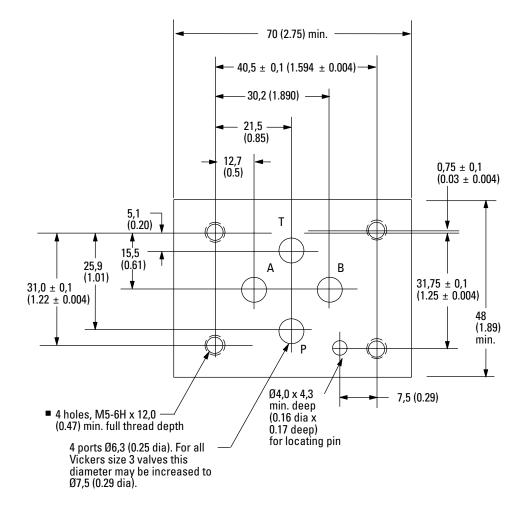
ANSI/B93.7M (and NFPA) size 03 CETOP R35H4.2-03, plus location pin hole

DIN 24340 Form A6, plus location pin hole

Dimensional tolerance = $\pm 0,2$ (0.008) except where otherwise stated.

Prior to installing a valve, ensure that both valve and mounting surface are clean and free from burrs.

- ▲ ISO 4401 gives dimensions in mm. Inch conversions are accurate to 0.01" unless stated.
- #10-24 UNC-2B optional



Mounting Bolts

INCH BOLT KITS, #	10-24 UNC-2B	ME
Size x length, in (mm	i)	Siz
#10-24 x 12,7 (0.50)	BK590715	M5
#10-24 x 19,05 (0.75)	BK466847	M5
#10-24 x 25,4 (1.00)	BK304	M5
#10-24 x 31,8 (1.25)	BK590716	M5
#10-24 x 38,1 (1.50)	BK306	M5
#10-24 x 44,4 (1.75)	BK02-156494	M5
#10-24 x 50,8 (2.00)	BKDG3698	M5
#10-24 x 57,2 (2.25)	BK02-139165	M5
#10-24 x 60,3 (2.38)	BK466849	M5
#10-24 x 69,9 (2.75)	BK870017	M5
#10-24 x 69,9 (2.75)	BKDGFNL- 694M◆	M5 M5
#10-24 x 76,2 (3.00)	BK02-156496	MS
#10-24 x 79,4 (3.13)	BK466850	M
#10-24 x 88,9 (3.50)	BK466851	M
#10-24 x 95,3 (3.75)	BK869704	M
#10-24 x 100 (3.94)	BK466852	M
#10-24 x 101,6 (4.00)	BK02-156497	M5
#10-24 x 109,5 (4.31)	BK466853	M5
#10-24 x 120,7 (4.75)	BK466854	M5
#10-24 x 127,0 (5.00)	BK02-156499	M5
#10-24 x 130,2 (5.13)	BK466855	
#10-24 x 133,4 (5.25)	BK02-156498	
#10-24 x 139,7 (5.50)	BK466856	
#10-24 x 150,9 (5.94)	BK466857	
#10-24 x 160,3 (6.31)	BK466858	
#10-24 x 170,0 (6.69)	BK466859	
#10-24 x 177,8 (7.00)	BK890325	

Size x length, m	n (in)	Size x length, m	m (in)
M5 x 20 (0.79)	BK466834M	M6 x 16 (0.63)	BK534564M
M5 x 25 (0.98)	BK465723M	M6 x 20 (0.79)	BK534565M
M5 x 30 (1.18)	BK616452M	M6 x 25 (0.98)	BK534566M
M5 x 40 (1.57)	BK02–156493M	M6 x 30 (1.18)	BK534567M
M5 x 50 (1.97)	BKDG3699M	M6 x 40 (1.57)	BKDG01633M
M5 x 55 (2.17)	BK986135M	M6 x 45 (1.77)	BK534569M
M5 x 60 (2.36)	BK466836M	M6 x 50 (1.97)	BK534570M
M5 x 70 (2.76)	BK464125M	M6 x 55 (2.17)	BK534571M
M5 x 75 (2.95)	BK869720M	M6 x 65 (2.56)	BK534572M
M5 x 80 (3.15)	BK466837M	M6 x 70 (2.76)	BK534573M
M5 x 90 (3.54)	BK466838M	M6 x 75 (2.95)	BK534574M
M5 x 95 (3.74)	BK869721M	M6 x 80 (3.15)	BK638873M
M5 x 100 (3.94)	BK466839M	M6 x 80 (3.15)	BKDGFN01637
M5 x 110 (4.33)	BK466840M	M6 x 85 (3.35)	BK978478M
M5 x 120 (4.72)	BK466841M	M6 x 90 (3.54)	BK534576M
M5 x 130 (5.12)	BK466842M	M6 x 100 (3.94)	BK978479M
M5 x 140 (5.51)	BK466843M	M6 x 110 (4.33)	BK978480M
M5 x 150 (5.91)	BK466844M	M6 x 115 (4.53)	BK534580M
M5 x 160 (6.30)	BK466845M	M6 x 120 (4.72)	BK534581M
M5 x 170 (6.69)	BK466846M	M6 x 140 (5.51)	BK638878M
M5 x 200 (7.87)	BK464468M		

Note:

If not using Eaton's Vickers® bolt kits, bolts must be to Grade 12.9 (ISO 898) or better.

The required bolt length should allow 0.40" (10 mm) thread engagement in the subplate/manifold block. Bolts should be torqued to 5–7 N.m (44–62 lbf. in.) with threads lubricated. Prior to installation of DG4V-3 valve, ensure that both the face of the valve and the face on which it is being mounted (i.e subplate, manifold, SystemStak valve or plate) is as clean as possible. Do not over tighten hold-down bolts beyond recommended values.

Spare parts data

Solenoid Coils

Refer to service drawing I–3886–S for spare parts and kit information.

Seal kits

For valves with spool indicator switch, model types DG4V-3-*A-M-S*-60: kit no. 859049

For other models seal kits vary according to type of coil fitted:

For "U" type coil: kit no. 858995

For "F" type coil: kit no. 858996

Note: Each seal kit covers a variety of models and may have redundant seals for a particular model.

AC coils						
Code	Voltage/	Standard pe	rformance		High perform	ance
	frequency	"U" type	"F" type		"U" type	"F" type
Full power	r coils:					
A	110V/50 Hz	02-101725	02-101730		507825	508166
В	110/120V/50/60 Hz	02-101726	02-101731		507833	508169
С	220V/50 Hz	02-101727	02-101732		507826	508167
D	220/240V/50/60 Hz	02-101728	02-101733		507834	508170
Low powe	r coils:					
BL	110/120V/50/60 Hz	N/A	N/A		598562	698563
DL	220/240V/50/60 Hz	N/A	N/A		866455	866457
DC coils (S	Standard and high perform	iance)				
Code	Voltage	"U" type	"F" type	"SP1" type	"SP2" type	"KU" type
Full power	coils:					
G	12V	507847	508172	02–111246	02-111166	02–140394
Н	24V	507848	508173	02–111248	02-111168	02–140395
<u>H</u>	24V	507848	508173	02–111248	02-111168	02–14

508175

508174

N/A

N/A

N/A

N/A

N/A

N/A

507855

507852

Mass, approx. kg (lb)

DG4V-3 and	"U"	"F"
DG4V-3S (DC)	coils	coils
Single sol. valve	1,6	1,8
	(3.5)	(4.0)
Double sol. valve	2,2	2,3
	(4.8)	(5.0)
DG4V-3 and	"U"	"F"
DG4V-3S (AC)	coils	coils
Single sol. valve	1,5	1,6
	(3.3)	(3.5)
Double sol. valve	1,8	2,0
	(4.0)	(4.4)
Single sol.	2,0	2,0
valve w/ position	(4.4)	(4.4)
switch		

Mounting Attitude

Low power coils:

GL

ΗL

No restrictions except for no-spring, detented models DG4V-3-*N and DG4V-3S-*N which should be mounted with the spool axis horizontal. These model types may be affected by severe vibration or shock, especially if a solenoid is not held energized.

12V

24V

Temperature Limits

Fluid Cleanliness

Ambient range: -20°C to 70°C (-4°F to +158°F)

Fluid Temperature

Fluid Temp.	Mineral oil	Water containing
Minimum	-20°C	+10°C
	(-4°F)	(+50°F)
Maximum*	+70°C	+54°C
	(+158°F)	(+129°F)

* To obtain optimum service life from both fluid and hydraulic system, 65°C (150°F) is the recommended maximum fluid temperature, except for water-containing fluids.

For synthetic fluids, consult fluid manufacturer or Eaton representative where limits are outside those for mineral oil.

Whatever the actual temperature range, ensure that fluid viscosities stay within the limits specified in "Hydraulic Fluids". Proper fluid condition is essential for long and satisfactory life of hydraulic components and systems. Hydraulic fluid must have the correct balance of cleanliness, materials and additives for protection against wear of components, elevated viscosity and inclusion of air.

Essential information on the correct methods for treating hydraulic fluid is included in Eaton publication 561; "Vickers Guide to Systemic Contamination Control," available from your local Eaton distributor or by contacting Eaton, Incorporated. Recommendations on filtration and the selection of products to control fluid condition are included in 561.

Recommended cleanliness levels, using petroleum oil under common conditions, are based on the highest fluid pressure levels in the system and are coded in the chart below. Fluids other than petroleum, severe service cycles or temperature extremes are cause for adjustment of these cleanliness codes. See Eaton's Vickers® publication 561 for exact details.

Eaton products, as any components, will operate with apparent satisfaction in fluids with higher cleanliness codes than those described. Other manufacturers will often recommend levels above those specified.

Experience has shown, however, that life of any hydraulic components is shortened in fluids with higher cleanliness codes than those listed below. These codes have been proven to provide a long trouble-free service life for the products shown, regardless of the manufacturer. Fire resistant fluids usually have higher specific gravities than oil. The specific gravity of a fluid may be obtained from its producer.

	System Pressure Level			
	bar (psi)			
Product	<70 (<2000)	70–207 (2000–3000)	207+ (3000+)	
Vane pumps, fixed	20/18/15 1	9/17/14	18/16/13	
Vane pumps, variable	18/16/14	17/15/13		
Piston pumps, fixed	19/17/15	18/16/14	17/15/13	
Piston pumps, variable	18/16/14	17/15/13	16/14/12	
Directional valves	20/18/15	20/18/15	19/17/14	
Proportional valves	17/15/12	17/15/12	15/13/11	
Servo valves	16/14/11	16/14/11	15/13/10	
Pressure/Flow controls	19/17/14	19/17/14	19/17/14	
Cylinders	20/18/15	20/18/15	20/18/15	
Vane motors	20/18/15	19/17/14	18/16/13	
Axial piston motors	19/17/14	18/16/13	17/15/12	

Ordering Procedure

When placing an order, please specify full model designations of valves, subplates and kits. Refer to relevant "Model Code" sections. This page left intentionally blank.

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